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CENTRAL INTELLIGENCE AGENCY

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THIS IS UNEVALUATED INFORMATION

1. The Gorki metals factory commonly called the "Zavod imeni Stalin" was considered to be one of the largest steel manufacturing plants in European USSR. It was located just north of the junction of the Volga and Oka Rivers in the city of Gorki.
2. The entire enterprise contained a total area of approximately one square mile and was enclosed by a high wooden fence. The area was enclosed also by guard towers spaced approximately 100 meters apart. Entrance to the compound was gained by one of two gates.
3. [redacted] the only fabricated products [redacted] were two types of gun barrels. These, of course, were in addition to iron ingots which were shipped elsewhere. [redacted] wheels and wheel housings for bomber planes were produced in building #5. No other details were available as that building was off limits to all unauthorized personnel.
4. Ore, lime, and some coal was carried by boat to the Volga River wharves of the "Stalin" factory. They were then reloaded onto railroad cars and brought to the plant by rail. Additional coal from the Urals and Donbas was delivered directly by rail.
5. The plant operated three shifts daily and employed over 10,000 men and women, many of whom were German prisoners of war.
6. The gun barrels were manufactured in building #4. [redacted] Production was approximately evenly divided between 48 mm and 122 mm barrels. The smaller guns were produced complete and were designated as antitank guns. Only the barrel and the spades of the 122 mm guns were manufactured in this plant. The 122 mm gun was approximately 17' long and an excellent artillery piece. During World War II [redacted] this gun [redacted] excelled any German piece of equal caliber. It used a 60 to 70# projectile which

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